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# Functional properties of amaranth, quinoa and chia proteins and the biological activities of their hydrolyzates

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#### **ABSTRACT**

Amaranth, quinoa and chia are non-conventional sources of proteins whose interest has increased in recent years due to their excellent nutritional value. Vegetable proteins can be used as food ingredients to replace animal proteins in human diet. The present article provides a comprehensive analysis of amaranth, quinoa and chia proteins and focuses on their solubility, superficial, gelling and textural properties as well as on the biological activities of enzymatic hydrolyzates.

**Keywords:** Vegetable protein; functional properties; enzymatic hydrolyzates

#### 1. Introduction

Amaranth (*Amaranthum*), quinoa (*Chenopodium quinoa* Willd) and chia (*Salvia hispanica* L.) are grains that are grown in Mexico, Bolivia, Argentina, Ecuador, Guatemala and Peru (Ixtaina, Nolasco & Tomas, 2008; Alvarez-Jubete, Arendt & Gallagher, 2010). They are non-conventional sources of protein that have been studied in recent years due to their excellent nutritional value (Caruso *et al.*, 2018; Pellegrini *et al.*, 2018). The amino acid composition of their proteins is well-balanced, with a high content of essential amino acids, and high bioavailability as well. In addition, the products obtained from these crops are gluten-free, which ensures an alternative source of nutrients for people with celiac disease (Alvarez-Jubete *et al.*, 2010; Caruso *et al.*, 2018).

Amaranth seeds are processed in different ways for consumption, among which the expanded grain form is perhaps the most popular (Caselato-Sousa & Amaya-Farfán, 2012). The flour obtained from amaranth grain is being used in tortillas, breads, cookies, pasta and breakfast cereals (Avanza, Puppo & Añón, 2005b). Quinoa seeds are traditionally consumed as a main ingredient in hot dishes like soups or fermented beverages. Additionally, quinoa flour can be used in bread and biscuits. Nowadays, different quinoa-based products are commercially available: pre-cooked dishes, chocolates, snacks, pasta, baked products, drinks, among others (Caruso et al., 2018). Chia is commonly consumed raw in salads as well as in beverages or as in a mixture of cereals. The European Commission approved the use of chia seed in bread products. Also, chia is widely used for different applications such as breakfast cereals,

bars, cookie snacks, fruit juices, cakes and yoghurt (Mohd Ali *et al.*, 2012; de Falco, Amato & Lanzotti, 2017).

The wide range applicability of amaranth, quinoa and chia is due to their versatility as food ingredient. The use in food recipes of protein isolates obtained from these pseudocereals depends largely on the functional properties of their proteins (López, Galante, Robson, Boeris & Spelzini, 2017), which are directly related to their structural characteristics. These proteins are expected to have adequate solubility, water and fat absorption, gelation and emulsifying capacity, as well as film and foam formation capacity (Marcone & Kakuda, 1999; Avanza *et al.*, 2005b; Duran, Galante, Spelzini & Boeris, 2018).

In addition, these pseudocereals also represent an interesting field of research due to their high content of different macromolecules and phytochemicals with high biological value.

Numerous studies have demonstrated the potential use of protein hydrolysis as a strategy to obtain peptides with biological activity. These hydrolyzates have already shown different *in vitro* biological properties (Aluko & Monu, 2003; Segura-Campos, Salazar-Vega, Chel-Guerrero & Betancur-Ancona, 2013; Vilcacundo *et al.*, 2017a; Vilcacundo, Martínez-Villaluenga & Hernández-Ledesma, 2017b).

Based on recent research, the present review provides a comparative study on amaranth, quinoa and chia proteins and peptides by focusing on functional properties such as protein solubility, textural, superficial and solvation properties; and also on the biological activity of the peptides obtained by enzymatic hydrolysis of these proteins.

#### 2. Solubility

Proteins exhibit many functional properties governed by their physicochemical activities in a bulk liquid phase. Among these properties, solubility is of primary importance due to its significant influence on the other functional properties. In general, proteins used for functionality are required to have high solubility in aqueous media in order to provide good emulsion, foam, gelation and whipping characteristics (Nakai & Li-chan, 1985).

#### Figure 1

Figure 1 shows a typical solubility profile of proteins from amaranth (Shevkani, Singh, Rana & Kaur, 2014b), quinoa (Mäkinen, Zannini & Arendt, 2015) and chia (Vázquez-Ovando, Betancur-Ancona & Chel-Guerrero, 2013).

Shevkani *et al.*(2014b) have studied protein solubility of amaranth protein isolate (API) from six different cultivars over a pH range from 2 to 9. The isolates were dispersed at 1 % w/v and the soluble protein was determined by the Kjeldahl method. The minimum solubility was observed at pH 5 and it increased by either an increase or decrease of the pH value. The same results had been previously reported by Marcone & Kakuda (1999) when amaranth globulin isolates were studied. Therefore, the minimum solubility obtained by Shevkani *et al.*(2014b) may be due to the globulin fraction behavior.

The effect of ionic strength on protein solubility was assessed by Bolontrade *et al.*(2013). Protein suspensions of API were prepared at 10 g/L at high and low ionic strengths (0.5 M and 0.06 M, respectively) and at pH 8 and 2. The soluble protein fraction was determined by the Lowry method. Protein solubility decreased at high ionic strength, being this effect higher in acid media. A different effect was reported by Mahajan & Dua (2002), who studied the

solubility of an amaranth meal from *Amaranthus tricolor L.*. A salting-in effect of NaCl (0.2-1M) was observed for amaranth meal proteins dispersed in distilled water. On the other hand, the presence of 0.2, 0.8 and 1M NaHCO<sub>3</sub> also increased the protein solubility, but the addition of NaHCO<sub>3</sub> at 0.4 M and 0.6 M resulted in a lower solubility. The differential effect of NaCl and NaHCO<sub>3</sub> could be explained by the fact that NaHCO<sub>3</sub> produces not only an increase in ionic strength but also an increase in pH. The solubility of amaranth meal proteins was minimum at pH 4 and increased both below and above this level, as it was also observed by Salcedo-Chávez *et al.* (2002) for meals obtained from *Amaranthus cruentus*.

Quinoa protein isolate (QPI) was obtained by Abugoch *et al.* (2008) from quinoa seeds by alkaline solubilization -at pH 9 (named as Q9) and at pH 11 (Q11)- followed by isoelectric precipitation and spray-drying. Protein suspensions were prepared at 1 % w/v. The solubility of the QPI was determined by Bradford's method between pH 3 and 11 for both protein fractions (Q9 and Q11). The solubility of the QPI was dependent on the pH at which the protein was solubilized during the isolation procedure, being higher for the Q9 fraction than for the Q11 fraction. Nevertheless, the minimum solubility was obtained when pH range from 3 to 4 and increased above pH 5 in both samples.

Moreover, the functional properties of QPI and its hydrolyzates were studied by Aluko & Monu (2003). Protein solubility was studied in a pH range from 3 to 8, reaching a minimum at pH 5 and increasing above pH 6. The discrepancy found between these results and those reported by Abugoch *et al.* (2008) may be due to differences in the entire process, from isolate preparation

to solubility determination, including extraction and precipitation pH, the drying method, the ionic strength of the medium in which QPI was solubilized and the method used for protein quantification. On the other hand, solubility was studied by Mäkinen *et al.* (2015) from pH 3 to 9. They found that the minimum solubility was obtained around pH 5-6, and although the experimental conditions assayed were different, their results are consistent with those obtained by Aluko & Monu (2003).

Chia protein solubility from a protein-rich fraction obtained by dry fractionation was studied by Vázquez-Ovando et al. (2013) in the pH range between 2 to 10. Protein suspensions were prepared at 0.5 % w/v and nitrogen solubility was determined by the Kjeldahl method. Solubility reached a minimum at pH 4, near the reported isoelectric point of chia proteins (pH=3) (Timilsena, Wang, Adhikari & Adhikari, 2016b). The effect of the temperature (20, 30, 40, 50, 60 and 70 °C) and ionic strength (0, 0.5, 1.0, 1.5 and 2.0 M of NaCl solutions) on the solubility profile of chia protein isolate (CPI) powders obtained by different processes (spray, freeze and vacuum drying methods) has been studied (Timilsena, Adhikari, Barrow & Adhikari, 2016a). Protein isolates were prepared at 10 mg/mL and the concentration of the soluble protein was measured using the bicinchoninic acid assay. The drying method had an effect on the solubility of the chia proteins. Within the whole pH range studied, the highest solubility was achieved for the isolate obtained by spray-drying. Timilsena et al. (2016a) related this fact to the lower extent of protein denaturation during this drying process. The solubility of the proteins reached a minimum and a maximum value at pH 3 and 12 respectively, for all the drying methods studied. The addition of NaCl up to 1 M produced the salting-in effect

(enhanced solubility), whereas the further addition of salt resulted in a saltingout effect (decreased solubility). The solubility of all CPI powders increased when the temperature increased up to 50 °C, after which it remained constant.

Although there are vast differences among the different pHs at which the minimum solubility of these proteins is achieved, a similar behavior of protein solubility against pH may be noticed. According to the studies reviewed in this work, amaranth, quinoa and chia proteins proved to exhibit a similar solubility behavior, comparable to several vegetable proteins such as soybean, rice bran and pea protein. Proteins dispersed in slightly acidic pHs result in protein precipitation, while protein solubility is higher at alkaline pHs.

#### 3. Solvation properties

Water and oil absorption capacities are important functional properties since they affect the mouthfeel and flavor retention of protein isolates (Shevkani *et al.*, 2014b).

#### 3.1 Water absorption capacity

The amount of water retained by the hydrated protein after the application of an external force, i.e., after centrifugation, was referred to as "water holding capacity" by Ragab *et al.*(2004). However, Kinsella (1979) used the term "water-binding" to refer to the water retained by proteins (either bound or entrapped) after centrifugation. The water-binding properties of a protein isolate, usually referred to as water absorption, are a consequence of its interaction with water, mainly as a result of the presence in the proteins of polar amino groups, which are the primary sites of water-protein interactions. The differences in water-binding capacities of protein isolates could be attributed to

differences in protein purity as well as to various conformational characteristics (Chavan, McKenzie & Shahidi, 2001).

In order to standardize the nomenclature, we decided to consider water absorption capacity (WAC) as the mass of water absorbed or retained per mass of sample when a weighted amount of protein sample is mixed and stirred with a weighted amount of distilled water and then centrifuged.

The WAC of food products is an important parameter, as it mainly affects profitability and quality. Protein isolates with high WAC may be useful to the food industry by preventing water loss in breads and cakes and by increasing yields of cured sausages, canned fish and frozen products (Vioque, Sánchez-Vioque, Clemente, Pedroche & Millán, 2000).

WAC obtained at pH 7 for API from different Indian cultivars was reported by Shevkany *et al.* (2014b) and results are shown in Figure 2A. In addition, Figure 2A shows the results of both Nasir *et al.* (2015), who studied QPI from different cultivars from Pakistan, and Steffolani *et al.* (2015), who reported WAC values of QPI obtained from different cultivars from Peru and Bolivia. It is to be noted that WAC values obtained for quinoa proteins were higher than those reported for amaranth proteins.

The effect of the extraction pH of the quinoa protein on WAC (expressed as mL of water imbibed per gram of sample) was determined by Aboguch *et al.* (2008). WAC was 1.7 mL/g and 2.6 mL/g for Q9 and Q11, respectively. These differences could be due to the level of hydration of both QPIs (Abugoch et al., 2008). In addition, these authors also determined WAC using another methodology: soluble proteins in the supernatant were taken into account in order to calculate the remaining solid protein amount before calculating WAC.

Regarding the effect of pH on WAC, calculated as explained here, there is no agreement between Abugoch *et al.* (2008) and Steffolani *et al.* (2015) as it is shown in Figure 2B.

#### Figure 2

Regarding chia, the WAC value of CPI was  $4.06 \pm 0.27$  g water/g protein at isoionic pH (Olivos-Lugo, Valdivia-López & Tecante, 2010). The effect of the drying method on the WAC of CPI has also been studied (Timilsena *et al.*, 2016a). The WAC of CPI was higher for the isolates obtained by freeze-drying (2.9  $\pm$  0.3 g water/g of isolate) than for those obtained by vacuum and spray drying methods (2.1  $\pm$  0.2 g water/g of isolate and 2.3  $\pm$  0.4 g water/g of isolate, respectively). It is worth noting that significantly different results were obtained in both studies. Even if we compare the same drying method, i.e. freeze-drying, this difference is still evident. The main difference between them could be attributed to the applied methodologies: Olivos-Lugo *et al.* (2010) kept the mixture CPI/water stirring for 1 h before the centrifugation step while Timilsena *et al.* (2016a) mixed each CPI with water in a rotary mixer for 30 s and then allowed the mixture to stand at room temperature for 30 min before the centrifugation step. As the CPI/water ratio was the same in both cases, the effect of stirring could be responsible for the higher ability of CPI to bind water.

#### 3.2 Oil absorption capacity

Oil absorption capacity (OAC) is defined as the binding of fat by means of lateral non-polar protein chains. According to Kinsella (1979), the mechanism of fat absorption is mostly attributed to physical entrapment of the oil as well as to protein hydrophobicity. Non-polar residues of proteins are mainly responsible

for hydrophobic interactions at oil-water interfaces. Moreover, electrostatic, covalent and hydrogen bonds may also be taken into account when analyzing protein-lipid interactions (Steffolani *et al.*, 2015).

In order to determine the OAC of amaranth, quinoa and chia protein isolates, a similar methodology has been carried out in all cases. A weighed amount of a protein sample has been thoroughly mixed with a weighed amount of corn or sunflower oil. The protein-oil mixture was centrifuged and the supernatant was carefully removed in order to calculate the grams of oil retained per gram of protein. As Kinsella *et al.* (1976) have previously reported, the mechanism of fat absorption, as assessed by the previously mentioned method, is mainly attributable to physical entrapment of oil.

As is shown in Figure 3, API from different cultivars showed a higher OAC varying from 3.6 to 6.4 g oil/g sample (Shevkani *et al.*, 2014b). Regarding QPI, Steffolani *et al.* (2015) have reported that cultivars coming from Bolivia showed a higher OAC than those from Peru due to variations in the content of non-polar side chains. Quinoa cultivars from Pakistan presented lower OAC than the Bolivian cultivars (Nasir, Pasha, Butt & Nawaz, 2015). It is to be noted that the OAC values obtained for API were higher than those obtained for QPI.

#### Figure 3

CPI studied by Olivos-Lugo *et al.* (2010) presented an OAC of 4.04  $\pm$  0.14 g oil/g sample. Timilsena *et al.* (2016b) have studied the effect of three drying methods on the OAC of CPI. The highest OAC was obtained for powders made by vacuum-drying (3.6  $\pm$  0.1 g oil/g isolate). The OAC for CPI obtained by freeze-drying was 3.3  $\pm$  0.1 g oil/g isolate while the OAC for the CPI spray-dried was 2.7  $\pm$  0.2 g oil/g isolate.

Beyond the differences in OAC due to the drying method, significant differences may be observed in the OAC values obtained by Olivos-Lugo *et al.* (2010) and Timilsena *et al.* (2016b). As previously pointed out when comparing WAC, the higher stirring time carried out by Olivos-Lugo *et al.* (2010) to determine OAC may result in a higher value.

#### 4. Superficial properties

Proteins play an important role as foams or emulsions in fluid-fluid dispersions in food systems. Proteins' ability to be adsorbed at the interface is required for the formation and stabilization of these structures (Salicio & Moreno, 2005).

#### 4.1 Foam forming capacity and stability

Foam forming capacity (FC), determined as the percentage increase in volume after suspension mixing; and foam stability (FS), determined as the percentage of the remaining foam volume recorded after 30 minutes; have been studied as a function of pH for the API obtained by isoelectric precipitation (Cordero-De-Los-Santos, Osuna-Castro, Borodanenko & Paredes-López, 2005) and derived from different cultivars (Shevkani *et al.*, 2014b). Besides, FC and FS values were studied for amaranth meal proteins (Mahajan & Dua, 2002). The higher values of FC and FS obtained in each work are shown in Table 1.

#### Table 1

The effect of salt addition was studied for amaranth meal proteins against their foaming properties. NaCl and NaHCO<sub>3</sub> decreased FC at all the studied concentrations (up to 1 M), while FS was improved at all NaCl concentrations (Mahajan & Dua, 2002).

FC of API has also been studied by conductimetry (Bolontrade *et al.*, 2013). Foam was generated by sparing nitrogen gas through a porous G4 type glass disc rather than mixing, as mentioned above. The initial rate of foam formation  $(v_0)$ , used as a measure of foaming capacity, was determined. The initial rate of foam formation was higher for samples of high ionic strength, whereas at low ionic strength,  $v_0$  was higher at pH 2 than at pH 8. The maximal density of the foam, determined as the ratio between the mass of the liquid incorporated into the foam and the foam volume, was also studied. The densest foams were those obtained at pH 2, regardless of ionic strength.

FS has also been studied for API by conductimetry (Bolontrade, Scilingo & Añón, 2014). Half time (t<sub>1/2</sub>, defined as the mean time of foam) and VLF<sub>10</sub> (volume of liquid remaining in the foam after 10 minutes) were calculated and allowed the authors to estimate FS. The effect of protein solubility was also analyzed. At high ionic strength, (adjusted to 0.5) foams prepared at pH 2 were more stable than those at pH 8. Authors mentioned that foams formed by a low content of insoluble protein favored FS, while those with a high content of insoluble protein favored destabilization mechanisms. It is worth highlighting that this finding was also reported by Shevkani *et al.* (2014b) in their study.

Regarding the foaming properties of QPI, foams were prepared by mixing and the remaining volume of foam recorded after 30 minutes was used to calculate FS. Foam expansion was calculated as the ratio between the volume of foam formed and the initial volume of liquid, and is comparable to FC, (Table 1) (Aluko & Monu, 2003).

Timilsena et al. (2016a) have studied the foaming properties of CPI powders obtained by different drying methods. Within the entire range of pH

studied, spray-dried CPI showed higher FC and FS than those obtained from freeze and vacuum drying. The effect of pH and chia protein concentration has been evaluated for powders obtained by spray-drying. The obtained FC and FS values are shown in Table 1. Within the range of protein concentrations studied, the highest FC and FS have been obtained at pH 11, whereas the lowest was reached at pH 3. Another study conducted by Olivos-Lugo *et al.* (2010) has reported that FC of CPI and chia glutelins were 70 and 77%, respectively. Foam was formed in a high-speed homogenizer and the initial volume of liquid as well as the volume of foam after formation was measured in order to calculate FS, as previously mentioned for QPI. Authors concluded that the glutelin fraction may substantially contribute to FC of CPI.

The foaming capacity of a chia protein rich fraction was studied by Vázquez-Ovando *et al.* (2013). The percentage of increase in foam volume measured at 30 s was defined as FC. The highest FC was found at pH 8 (28.68 %). The authors suggested that this low FC may be a consequence of the limited content of albumins in this protein rich fraction. The highest FS, recorded after 30 min of foam formation, was about 57% at pH 8.

#### 4.2 Emulsifying activity and stability

The emulsifying activity (EA) for API (Mahajan & Dua, 2002; Cordero-De-Los-Santos, Osuna-Castro, Borodanenko & Paredes-López, 2005) and CPI (Vázquez-Ovando *et al.*, 2013) was calculated as the percentage represented by the emulsified layer volume within the entire content. Emulsifying stability (ES) was expressed as the percentage of the emulsified layer volume remaining in the original emulsion volume after 30-min of heat-treatment and centrifugation. These protein isolates showed high ES at pH 8, near 100% in

both cases. Coelho & Salas-Mellado (2018) calculated the emulsifying stability value of CPI at several pHs. The highest EA and ES values reported in each article are shown en Table 1.

According to Mahajan & Dua (2002), the addition of NaCl or NaHCO<sub>3</sub> to amaranth meal protein emulsions had no influence on EA, while ES was improved in the presence of these salts.

The emulsifying activity index (EAI) and the emulsion stability index (ESI) were also determined for API, according to the turbidimetric method proposed by Pearce & Kinsella (1978). The highest EAI was obtained at pH 9 (from 20.7 to 52.7 m²/g) and the ESI was in the range from 85.4 to 149.5 min for the API from the different cultivars analyzed (Shevkani *et al.*, 2014b). The lowest EAI values were obtained at acid pH.

The EAI was determined for QPI (Aluko & Monu, 2003), also obtaining the highest values in alkaline media, at pH 8 (near 50 m²/g). As in the case of API, the lowest EAI values were obtained in acid media.

#### 5. Color properties

Instrumental color analysis has been performed for amaranth, chia and quinoa flours and protein isolates in order to characterize their color properties. The instrumental measurement of food color can be a quality check when it is necessary to determine the effect of the addition of a new ingredient, a change in process variables or modifications in storage conditions (Shittu, Raji & Sanni, 2007). However, the color parameters of raw materials may not always be the sole responsible for the resulting food color. During manufacturing, many food products are exposed to chemical processes which may result in pigment modification. For example, both the Maillard reactions and the caramelization

process are well-known simultaneous effects which lead to color development, such as browning in biscuits (Zanoni, Peri & Bruno, 1995). When vegetable flours or isolates are added to food products, protein and sugar contents are modified, and thus pigment modification caused by these reactions may change. Amaranth, quinoa and chia flours have been studied and their representative color parameters are shown in Figure 4. The color parameters of these flours vary depending on the variety and source, among others. Figure 4 shows the average parameters calculated from the values previously reported (Taverna, Leonel & Mischan, 2012; Shevkani, Singh, Kaur & Rana, 2014a; Shevkani et al., 2014b; Bilgiçli & İbanoğlu, 2015; Steffolani et al., 2015; Bastos et al., 2016; Santillán-Álvarez et al., 2017; Pellegrini et al., 2018). Regarding chia flour, it showed a low L\* value and it presented a reddish color (Santillán-Álvarez et al., 2017), while quinoa flour showed a yellow color and the highest luminosity (Taverna et al., 2012; Bilgiçli & İbanoğlu, 2015). The coloration of amaranth flour was intermediate, showing relatively high luminosity and a tendency towards red and yellow coloring (Fiorda, Soares, da Silva, Grosmann & Souto, 2013; Shevkani et al., 2014a; Bastos et al., 2016).

#### Figure 4

The differences attributed to the diverse sources or vegetable varieties and the possible subsequent variation in the chemical composition may affect the flour color parameters. In fact, a tendency to green ( $a^* = -9.6$ ) has been reported by Bilgiçli & İbanoğlu (2015) for quinoa flour purchased at a local market in Istanbul, Turkey, while a low reddish color ( $a^* = 0.9$ ) has been reported for quinoa protein flour from Jasmine, Brazil by Taverna *et al.* (2012).

Principal component analysis (PCA) for API reported by Shevkani *et al.* (2014b) showed that at higher ash contents of the samples, a\* and b\* values increased, whereas L\* value decreased. This effect of ash content on luminosity has also been reported by Föste *et al.* (2015), when studying the quality and pureness of quinoa milling fractions by L\* characterization. Taking this into account, it is also possible to relate the ash content of chia and quinoa flours with their color parameters: a high ash content (7.24 %) has been reported for chia flour (Santillán-Álvarez *et al.*, 2017) and resulted in higher a\* and b\* values than those obtained for the quinoa flours, which exhibited a lower ash content (2.28 %) (Bilgiçli & İbanoğlu, 2015) and a higher luminosity.

Color parameters of API from different cultivars have been characterized by Shevkani *et al.* (2014b). High luminosity was found in all the cultivars studied (from 81.87 to 87.22). The samples presented a slight red tint (a\* from 0.24 to 1.37) and a slight tendency to yellow (b\* ranging from 10.99 to 13.61). API has a higher L\* and lower a\* and b\* values than amaranth flour.

QPI from different varieties has been studied by Steffolani *et al.* (2015). These authors reported that the protein isolates showed similarities in the L\*, a\* and b\* values, even though Bolivian QPI were slightly darker and less yellow than the QPI obtained from Peruvian cultivars. The authors also compared their results with those obtained by Marcone & Kakuca (1999) for API, and reported that QPI was less luminous. This could be due to the co-extraction of a pigment during protein isolation. The presence of this pigment might be responsible for a significant decrease in L\* value in QPI when compared to quinoa flour. A marked tendency of QPI to red and yellow has been reported (Steffolani *et al.*, 2015). As a consequence, Steffolani *et al.* (2015) recommended the use of QPI

mainly in chocolate desserts, bakery products, pasta, sausages, breakfast cereal, seasonings and breakfast food products.

Regarding CPI, the effect of the drying methods on the color properties of the resultant isolates has been reported. Spray-drying resulted in a powder with higher luminosity ( $L^*=86.9\pm2.6$ ) than those obtained by freeze and vacuum drying ( $L^*=80.6\pm2.2$  and  $71.2\pm4.1$ , respectively). These results are similar to those previously reported and revised for API from different cultivars. The color parameters  $a^*$  and  $b^*$  were the highest for vacuum-dried powders and the lowest for the spray-dried ones. Consequently, a marked tendency to red and vellow has been evidenced.

#### 6. Textural properties

#### 6.1 Gelling properties

The gel-forming ability of proteins is an important property when it comes to the development of textured foods.

#### 6.1.1 Heat-induced gelation

The process of heat-induced globular protein gelation involves the partial unfolding of proteins, the exposition of sulfhydryl groups and non-polar internal regions and the formation of aggregates through intermolecular interactions.

Avanza *et al.* (2005a) studied the gel-forming conditions of amaranth protein isolates at different protein concentrations and incubation temperatures. This heat-induced gelation was studied by rheological and textural analyses. At least a 7 % w/v protein isolate heated at 70 °C was needed to form a self-supporting gel. Above these critical conditions, mainly elastic gels were obtained. The structural and functional properties (water holding capacity, solubility, color and microscopy) of these gels were studied later (Avanza *et al.*, 2005b). The

increase in protein concentration as well as the increase in heating temperature and heating time resulted in more ordered gels with smaller pores. Bejarano-Luján *et al.* (2010) also studied the heat-induced gelation properties of amaranth protein concentrates obtained by three different processes. The first one was the traditional process for protein isolation; the second one included an acid washing step prior to protein extraction and the third one involved heating (50 °C) during the alkaline extraction step. The dispersions (12 %, w/v) obtained under the different extraction conditions were heated at 55-90 °C and assessed by rheological measurements. Increasing the heat treatment temperature from 80 to 90 °C produced a more structured matrix with greater water holding capacity when compared to gels obtained at 70 °C, and these properties were influenced by the extraction processes used to obtain amaranth protein concentrates.

Ruiz et al. (2016) extracted quinoa seed protein by alkaline treatment at various pH values (pH 8, 9, 10 and 11) to determine the effect of the extraction pH on heat-induced properties (aggregation, gelation, microstructure). Samples of 10 % w/w protein isolate suspensions were heated from 20 to 90 °C at a heating rate of 1 °C/min, kept at 90 °C for 5 min, and cooled to 20 °C at a rate of 3 °C/min. The protein isolates extracted at pH 8 and 9 resulted in lower protein yield as well as in less protein denaturation. Heating protein isolate suspensions at pH 8 and 9 led to increased aggregation and to the formation of semi-solid gels with dense microstructures. On the other hand, the isolate suspensions at pH 10 and 11 did not form self-supporting gels.

Other authors studied the effect of pH (3.5 and 7) and protein concentration (10 or 15 %) on heat induced gelation of QPI obtained by protein

solubilization at pH 8 (Kaspchak *et al.*, 2017). Samples were heated from 20 to 90 °C and then cooled to the initial temperature at a heating rate of 2 °C/min. Both concentrations studied showed gel-like structures, the gel strength being higher at higher protein concentration. Samples prepared at 10 % and pH 7 showed a gel-like structure which was not stable after heating. The addition of CaCl<sub>2</sub> was not favorable for gel formation in the aforementioned samples. Moreover, the effect of MgCl<sub>2</sub> was also studied and resulted in lower gel strength than that obtained without salt addition. The effect of these salts was different at pH 3.5, since they promoted crosslinking of the protein chains. The authors attributed these differences to the diverse nature of protein-divalent ions binding, concluding that gelling QPI at pH 3.5 is more suitable than neutral pH for strong gel formation.

Olivos-Lugo *et al.* (2010) obtained heat-induced gels from CPI. A qualitative procedure was carried out to identify the lowest gel-forming concentration of chia protein isolate and glutelins. Samples were heated in boiling water for 1 h. Then, they were immediately placed in ice and subsequently cooled for 2 h at 4 °C. Results showed that both the protein isolate and the glutelins formed stable gels at 20 and 25 %w/v, respectively.

According to these authors, it could be concluded that the extraction pH plays an important role in determining the functionality of amaranth, quinoa and chia protein isolates. Protein isolation conditions may lead to differences in the extent of protein denaturation, thus modifying protein gelling properties.

#### 6.1.2 Acid-induced gelation

Cold gelation of proteins can be induced through the reduction of electrostatic repulsion either by lowering the pH towards the isoelectric point or

by adding salt. This process involves a first step in which the sample is heated before adding the acidifying agent (Alting *et al.*, 2004).

Mäkinen *et al.* (2015) investigated the effect of heat-treatments at pH 8.5 and pH 10.5 on QPI cold gelation. In order to study the gelation process during acidification, rheological changes were measured after the addition of D-Gluconic acid  $\delta$ -lactone (GDL, 0.33 mg per mg protein) at 30 °C. Denaturation pH influenced the properties of cold gels; heat-denaturation at pH 10.5 enabled the proteins to form a finer and more regularly structured gel with a maximum G'. In addition, particle size analysis showed that pH 10.5-heated samples contained small particles (0.1–2 μm) which readily aggregated into large particles (30–200 μm) after GDL addition, when the pH was lowered to 5.5. Differences in the nature of the aggregates formed during the heating step may explain the significant variation in the gelation process.

#### 7. Film formation

The waste produced by petro-based plastic is nowadays one of the main sources of environmental pollution. As a result, an increasing number of research studies have focused their attention on the development of edible films or coatings to be used as food protection and to increase food products' shelf-life (Jiménez, Fabra, Talens & Chiralt, 2012). Starch film-forming ability has been well-characterized and has been reviewed by Jiménez *et al.* (2012). New environmentally friendly polymers are currently being considered as they may form biodegradable polymeric films with interesting mechanical and physicochemical characteristics. For example, amaranth, quinoa and chia have been tested against their film-forming properties.

The most commonly used method to form edible films (referred to as "wet method" or casting technique) consists in solution casting with subsequent drying. This method achieves the film formation by means of a dispersion or an emulsion. Then, the polymeric solution is poured onto a surface such as a Petri dish until films are dried. A vast number of researchers have reported the effect of drying conditions on the mechanical and barrier properties of edible films (Tapia-Blácido, Sobral & Menegalli, 2005a; Denavi *et al.*, 2009; Thakhiew, Devahastin & Soponronnarit, 2010; Liu, Antoniou, Lí, Ma & Zhong, 2015). In addition to water, plasticizers -usually polyols and low-molecular-weight polysaccharides- are frequently added to edible films. Due to their relatively small size, plasticizers allow greater molecular mobility, thus increasing film flexibility and workability (Talja, Helén, Roos & Jouppila, 2007; Vieira, da Silva, dos Santos & Beppu, 2011).

The effect of drying conditions and the use of glycerol or sorbitol as plasticizers have been studied for amaranth flour-based films (Tapia-Blácido, do Amaral Sobral & Menegalli, 2013). Optimized conditions have also been reported. Optimum drying temperature and relative humidity (RH) turned out to be lower for films plasticized with sorbitol than for those plasticized with glycerol, due to a better interaction between sorbitol and starch and proteins from amaranth flour. Films plasticized with glycerol were more soluble, more permeable to water vapor and more stretchable.

Amaranth films were formed from native isolates and from thermally (Condés, Añón & Mauri, 2013) or high-pressure (Condés, Añón & Mauri, 2015a) treated proteins. Moreover, amaranth films reinforced with maize starch nanocrystals have also been reported (Condés, Añón, Mauri & Dufresne,

2015b). Film preparation was the same in all cases. The protein isolate and 1.25 % w/v glycerol were dispersed in distilled water, under 1 h stirring at room temperature and pH was adjusted to 10.5. Each film-forming dispersion was poured onto Petri dishes and dried at 60 °C for 3 h (Condés *et al.*, 2013; Condés *et al.*, 2015a) or at 40 °C for 4 h (Condés *et al.*, 2015b). The dried films were conditioned at 20 °C and 58 % RH for 48 h before characterization. Although films made from amaranth native isolates displayed interesting barrier properties to water, they showed poor mechanical properties. Film mechanical resistance and solubility were improved by partial or complete heat protein denaturation while water vapor permeability decreased. High-pressure treated proteins formed films with better mechanical properties, lower water solubility and water vapor permeability than those made from native amaranth proteins. The authors reported that thickness, water content and color properties were not modified.

Condés *et al.* (2015b) reported that neither thickness nor optical properties were modified in amaranth films reinforced with maize starch nanocrystals due to the chemical affinity between the components. These films showed improved water vapor permeability, water uptake, surface hydrophobicity and mechanical behavior when compared to those formed by neat proteins.

Besides, the effect of amaranth starch granules and nanocrystals on the reinforcement of API films has recently been evaluated (Condés, Añón, Dufresne & Mauri, 2018). The general appearance was similar to that of the control API films, being homogeneous in all cases. Only the addition of starch nanocrystals did show a reinforcing effect of the protein matrix, probably due to

strong interactions between them. These films showed improved tensile strength, water vapor permeability and water susceptibility.

Film formation without the use of plasticizers was studied for quinoa isolates and proved adequate when protein extraction was carried out at pH 12 (Valenzuela, Abugoch, Tapia & Gamboa, 2013). Casting methodology was used for film formation. After preparation, films were dried at 50 °C until constant weight and were kept at 23 °C and 60 % RH for 48 h before The characterization. authors reported that some degree of denaturation/aggregation/dissociation is needed to form a film using water as a plasticizer since water-protein and protein-protein interactions were mainly produced through hydrogen bonds and, to a lesser extent, through hydrophobic interactions. These films exhibited low water vapor permeability, high tensile strength and poor elongation.

The synergistic effect of quinoa proteins and chitosan on the mechanical and adhesive properties of mixed films has also been reported (Abugoch, Tapia, Villamán, Yazdani-Pedram & Díaz-Dosque, 2011). Mixed solutions composed by quinoa protein extract and chitosan were adjusted to pH 3 and stirred for 1 h. They were dried until constant weight at 50 °C and conditioned at 22 °C for three days before testing. The authors considered this biopolymer combination to be a new material with enhanced mechanical properties as compared to chitosan films.

Later on, the study of the incorporation of an hydrophobic agent such as sunflower oil carried out by Valenzuela *et al.* (2013) demonstrated that these blend films improve film barrier properties against water vapor and have good mechanical properties. These films were dried to a constant weight at 35 °C.

Then, they were conditioned at 23 °C and 60 % RH for 48 h before being used. Protein-polysaccharide interactions are essential to create a network which may impart the resulting film characteristics. In this case, complex coacervation, i.e. an associative phase separation phenomenon between at least two macromolecules (Cooper, Dubin, Kayitmazer & Turksen, 2005; Priftis, Laugel & Tirrell, 2012), is an important option when intending to form mixed films. The above mentioned authors reported that the electrostatic attraction between quinoa protein isolate and chitosan was optimal for complex formation when protein extraction was carried out at pH 8 and the quinoa protein/chitosan ratio was 0.1.

Up to date, only one research study has focused on film formation from chia flour (Dick *et al.*, 2016). The absence of starch in this natural flour induced authors to incorporate maize starch in different ratios (1:0; 1:1 and 1:2 w/w, respectively) in order to increase its mechanical strength and to improve film stiffness. Glycerol (1 % w/w) was also added as plasticizer. pH values of the solutions were adjusted to 7.5. Solutions were stirred and heated at 70 °C for 45 min. Then, 40 grams were poured into acrylic plates and dried at 35 °C for 12-14 h. Dried film solutions were conditioned at 25 °C and 52 % RH for 48 h before characterization. In their work, the authors proved the ability of chia flour to form films. They also stated that the moisture content was similar to that reported by Tapia-Blácido *et al.* (2011) for amaranth flour , while films were darker, redder and yellower (Tapia-Blácido, Sobral & Menegalli, 2005b; Tapia-Blácido, Mauri, Menegalli, Sobral & Añón, 2007). Interestingly, these films showed protection against UV radiation. The values obtained for solubility in water were lower than those reported for amaranth flour (Tapia-Blácido *et al.*,

2011). The authors found that the tensile strength was higher for the films containing chia flour when compared to those with amaranth flour (Tapia-Blácido *et al.*, 2005b), but similar to those containing quinoa flour (Araujo-Farro, Podadera, Sobral & Menegalli, 2010). Water vapor permeability improved when maize starch was incorporated to chia flour-based films.

Moreover, the creation of edible films with new environmentally friendly biopolymers is a possibility worth considering. Up to date, the reports revised in this work, which are based on film formation with flour and protein isolates from quinoa and amaranth, have provided reasonable proof of the vast applications of these materials. So far, chia has not been well-studied against film formation. In fact, none of the reports published focuses on edible films based on chia protein isolates and relatively little attention has been paid to chia flour. Edible films based on chia seed mucilage have received slightly more attention than those raw materials previously mentioned (Muñoz, Aguilera, Rodriguez-Turienzo, Cobos & Diaz, 2012; Dick, 2014; Dick *et al.*, 2015).

#### 8. Protein hydrolyzates

In recent years, bioactive peptides have received increasing attention and there is a growing number of studies which focus on the enzymatic digestion of proteins from plant seeds and legumes such as chickpea, common bean, lentil, lupin, soybean, rice bran, pea, wheat gluten and sunflower (Berends, Appel, Eisele, Rabe & Fischer, 2014; Boschin, Scigliuolo, Resta & Arnoldi, 2014; Cheetangdee & Benjakul, 2015; Girgih *et al.*, 2015; Ren *et al.*, 2015).

Among the pseudocereals revised in this work, amaranth seed protein hydrolyzates have been the most studied ones in recent years (Tovar-Pérez,

Guerrero-Legarreta, Farrés-González & Soriano-Santos, 2009; Delgado, Tironi & Añón, 2011; Fritz, Vecchi, Rinaldi & Añón, 2011; Tironi & Añón, 2014; García Fillería & Tironi, 2015). The existence of amaranth peptides with a variety of biological activities has been extensively reported in many studies (Lipkin *et al.*, 2005; Silva-Sánchez *et al.*, 2008). Despite being abundant protein sources and having potential health benefits, quinoa and chia protein hydrolyzates have received scant attention.

#### 8.1 Inhibition of angiotensin I converting enzyme

Hypertension is considered to be the leading risk factor for cardiovascular disease worldwide. Angiotensin I converting enzyme (ACE) inhibitors are nowadays widely used in order to decrease arterial pressure (Venkatesh *et al.*, 2015). However, they may usually impart undesirable side-effects such as cough and skin rashes (Sanz, 2014). Captopril is one synthetic ACE inhibitor currently used as pharmaceuticals to treat hypertension (Vercruysse, Van Camp & Smagghe, 2005), its half maximum inhibitory concentration (IC50) being 0.006 μmol/L (FitzGerald & Meisel, 2000). Over the past decade, studies on hypertensive patients have reported that peptides from food proteins hold promise as potent sources of natural blood-lowering peptides (Tiengo, Faria & Netto, 2009). This is the main reason why ACE-inhibitory activity is usually determined in protein hydrolyzates. *In vitro* studies have been the most commonly reported.

Table 2 shows the minima IC50 values of hydrolyzed flour or protein fraction from amaranth, quinoa and chia seeds regarding ACE-inhibitory activity. The ultrafiltered hydrolyzates from quinoa and chia seed obtained by the

combination of alcalase and flavorzyme were the most efficient inhibitors of ACE.

#### Table 2

Fritz *et al.* (2011) have studied not only the *in vivo* ACE- inhibitory activity of the alcalase hydrolyzates of an amaranth native isolate but also performed *ex vivo* assays, showing the important effect of amaranth hydrolyzates on lowering blood pressure.

Although *in vivo* studies have not yet been reported for chia protein hydrolyzates, Segura-Campos *et al.* (2013) suggested that chia protein hydrolyzates may be absorbed in the small intestine, based on a previous study which reported that peptides from chia obtained by alcalase enzymatic hydrolysis resist gastrointestinal proteases (Matsufuji *et al.*, 1994).

The incorporation of chia hydrolyzates into food products was studied by Segura-Campos *et al.* (2013). White bread containing chia protein hydrolyzates did not improve its biological potential. These authors suggested that the fermentation process and the high temperature during the baking process caused the hydrolysis of the ACE-inhibitory peptides, without affecting antioxidant activity. On the other hand, the biological potential did improve in carrot creams, maybe due to a combined effect of the chia hydrolyzates and the milk peptides released during preparation.

#### 8.2 Inhibition of didpetidyl peptidase-IV

The devastating prevalence of type 2 diabetes has prompted the search for new treatment strategies. Dipeptidyl peptidase-IV (DPP-IV) inhibitors offer novel opportunities of treatments. Various DPP-IV inhibitory drugs, known as

gliptins, present IC50 values in the nanomolar range (Sortino, Sinagra & Canonico, 2013). Natural alternatives to DPP-IV inhibitory drugs may exist in the diet, including DPP-IV inhibitory peptides released by the hydrolysis of food proteins (Nongonierma & FitzGerald, 2015).

Table 3 shows the minima IC50 values of hydrolyzates of amaranth and quinoa proteins regarding DPP-IV-inhibitory activity.

#### Table 3

Soriano-Santos *et al.* (2014) reported that amaranth glutelin peptides obtained by alcalase hydrolysis yielded the highest DPP-IV inhibitory activity, not only by *in vitro* experiments but also by *in vivo* assays with streptozotocin-induced diabetic mice. The incorporation of amaranth peptides in a reduced salt fish restructured product has been studied, obtaining an acceptable product from a microbiological and technological point of view. This hydrolyzate partially inhibited lipid oxidation, acting as a natural antioxidant as well (García Fillería & Tironi, 2015).

In vitro gastrointestinal simulated digestion of quinoa proteins has also been studied. Non-digested quinoa protein concentrate did not show DPP-IV inhibitory activity. After simulated gastric digestion, the peptides had a moderate inhibitory activity (Table 3), and when quinoa proteins were also subjected to simulated intestinal digestion, the peptides obtained showed not only high DPP-IV inhibitory activity but also the ability to inhibit  $\alpha$ -amylase and  $\alpha$ -glucosidase (Vilcacundo *et al.*, 2017b).

#### 9. Conclusion

This article provides an overview of recently published research on the functional properties of amaranth, quinoa and chia proteins and the biological

activity of their enzymatic hydrolyzates. Figure 5 shows a scheme of the relationship among the functional properties of these proteins. There, the incidence of the isolation method on the composition and on the structural properties of the protein concentrates or isolates is also highlighted. In addition, in agreement with many authors, the importance of solubility is evinced since it affects other functional characteristics as WAC, emulsion, foam and gelation properties. In Figure 5, connected to every functional or biological property, the grains whose proteins presented better performance were indicated.

#### Figure 5

Scientific research is the way to add value and diversify the use of vegetable proteins. Based on the bibliography revised, it is to be noted that chia proteins are the less studied ones regarding their functional and biological properties.

Future research on this subject would contribute to make these pseudocereals an alternative protein source to replace animal-based protein in the development of new food products.

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#### Figure captions

**Figure 1.** Solubility profile of proteins from amaranth (Shevkani *et al.*, 2014b), quinoa (Mäkinen *et al.*, 2015) and chia (Vázquez-Ovando *et al.*, 2013).

**Figure 2. A)** Water absorption capacity (WAC) for amaranth (Shevkani *et al.*, 2014b) and quinoa (Nasir *et al.*, 2015; Steffolani *et al.*, 2015) protein isolates (API and QPI, respectively) from different cultivars at pH 7. **B)** Effect of pH on water absorption capacity (WAC) for quinoa protein isolate (QPI) (Abugoch *et al.*, 2008; Steffolani *et al.*, 2015).

**Figure 3.** Oil absorption capacity (OAC) for amaranth (Shevkani *et al.*, 2014b) and quinoa (Nasir *et al.*, 2015; Steffolani *et al.*, 2015) protein isolates from different cultivars (API and QPI, respectively).

**Figure 4.** Color average parameters, L\*, a\* and b\* calculated from the values previously reported by several authors for amaranth, quinoa and chia flours and their protein isolates (Taverna *et al.*, 2012; Shevkani *et al.*, 2014a; Shevkani *et al.*, 2014b; Bilgiçli & İbanoğlu, 2015; Steffolani *et al.*, 2015; Bastos *et al.*, 2016; Santillán-Álvarez *et al.*, 2017; Pellegrini *et al.*, 2018).

**Figure 5.** Summary of the revised functional properties from amaranth, quinoa and chia protein isolates.

Table 1: Higher values of foam capacity (FC), foam stability (FS), emulsion capacity (EC) and emulsion stability (ES) reported for amaranth protein isolate (API), quinoa protein isolate (QPI) and chia protein isolate (CPI).

	API	Remarks	Reference	QPI	Remarks	Reference	СРІ	Remarks	Reference
FC (%)	42.25	pH 2	(Cordero-De- Los-Santos, Osuna-Castro, Borodanenko & Paredes-López,		pH 8	(Aluko & Monu, 2003)	89	pH 5, chia protein concentrate	(Coelho & de las Mercedes Salas- Mellado, 2018)
			2005)				130	pH 11 spray- dried CPI	(Timilsen a, Adhikari, Barrow & Adhikari, 2016)
	250	pH 7 cultivar IC 35407	(Shevkani, Singh, Rana & Kaur, 2014)						
	136	pH 2	(Mahajan & Dua, 2002)						
FS (%)	100	pH 2 – 10, after 30 min	(Cordero-De- Los-Santos et al., 2005)	68	pH 4, after 30 min	(Aluko & Monu, 2003)	82	pH 2, chia protein concentrate, after 20 min	(Coelho & de las Mercedes Salas- Mellado, 2018)
	58- 79	pH 7 after 30 min	(Shevkani et al., 2014)				100	pH 11, after 120 min, spray-dried CPI	(Timilsena et al., 2016)
	95	pH 6 after 60 min	(Mahajan & Dua, 2002)						
EA (%)	80	pH 2	(Cordero-De- Los-Santos et al., 2005)	Not reported			19.5	рН 9	(Coelho & de las Mercedes Salas- Mellado, 2018)
	62	pH 10	(Mahajan & Dua, 2002)				55	pH 8	(Vázquez- Ovando, Betancur- Ancona & Chel-

Guerrero, 2013)
(Coelho & de las Mercedes 9 Salas-Mellado, 2018)
ter 30 Ovando <i>et</i> al., 2013)
H!

Table 2: ACE-inhibitory activity of hydrolyzates from amaranth, quinoa and chia proteins

Grain	Source of proteins	Enzymes used for hydrolysis	HD (%)	IC <sub>50</sub> (µg/ mL)	Reference
	native isolate	alcalase	65	120	(Fritz et al., 2011
amaranth	albumin		40	350	(Tovar-Pérez,
	globulin	alcalase	35	150	Guerrero- Legarreta, Farrés-Gonzále & Soriano- Santos, 2009)
	glutelins	trypsin		200	(de la Rosa et a 2010)
quinoa	protein isolate (65.52 % protein)	alcalase + ultrafiltration with a 5000 molecular-weight cut off membrane	48	6.75	(Aluko et al., 2003)
	protein-rich fraction obtained by dry fractionation of the defatted flour (about 45 % protein content)	alcalase-flavourzyme	43.8	8.86	(Segura- Campos, Salazar-Vega, Chel-Guerrero & Betancur- Ancona, 2013)
chia	<1 kDa ultrafiltered peptide fractions from chia protein-rich fraction (46.7% protein content)	alcalase-flavourzyme	51.6	3.97	(Segura-Campo et al., 2013)
	flour		not informed	506	(Orona-Tamayo
	albumin	simulated gastrointestinal		375	Valverde, Nieto
	globulin	digestion		329	Rendón &
	prolamin	digestion		628	Paredes-López
	glutelin	/		694	2015)
	UD: Uvdrolygia dograd				

HD: Hydrolysis degree

Table 3: DPP-IV-inhibitory activity of hydrolyzates from amaranth, quinoa and chia proteins

Grain	Source of proteins	Enzymes used for hydrolysis	IC <sub>50</sub> (mg protein/mL)	Reference	
ımaranth	flour	simulated gastrointestinal digestion	1.1	(Velarde-Salcedo e al., 2013)	
	glutelin	alcalase	0.12 ± 0.01	(Soriano-Santos et al., 2014)	
quinoa	QPI (40.73 % protein)	food-grade papain preparation from  Carica papaya latex	0.88 ± 0.05	(Nongonierma, Le Maux, Dubrulle, Barre & FitzGerald 2015)	
	,	a microbial-derived alternative to papain	0.98 ± 0.04		
	protein concentrate	simulated gastric digestion	2.52 ± 0.06	(Vilcacundo, Martínez-Villalueng	
		simulated gastrointestinal digestion	0.23 ± 0.01	& Hernández- Ledesma, 2017)	

#### **Highlights**

- Amaranth, quinoa and chia are versatile food ingredients due to their functional properties
- Vegetal proteins are expected to have adequate functional properties
- Pseudocereals are source of macromolecules and phytochemicals with high biological value
- Amaranth, quinoa and chia protein hydrolyzates present important in vitro biological properties

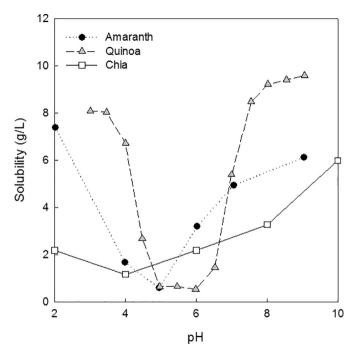


Figure 1

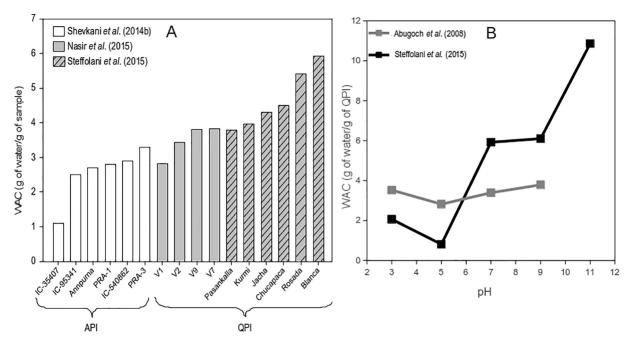


Figure 2

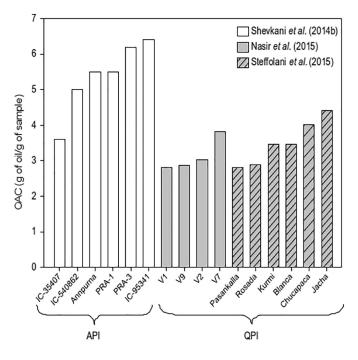


Figure 3

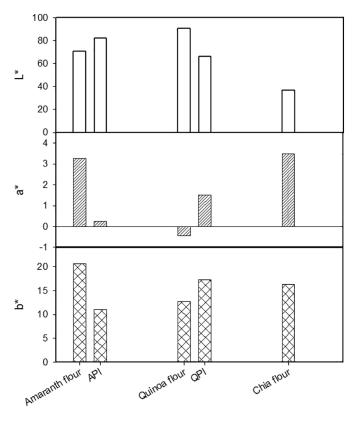


Figure 4

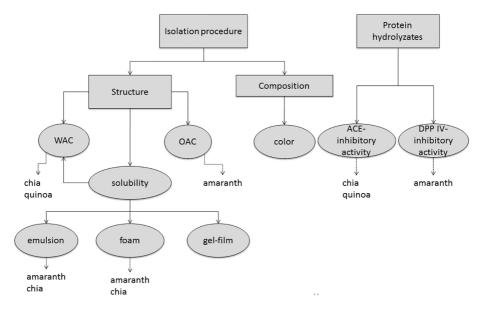


Figure 5